

011487



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D139-1019-013
Job Sheet 199331



Part No: D139-1019-013 Job Qty: 1 pcs

Part Name: AW139 Skylight Window, Bronze - LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/19/19

Job Tracking No:

Due Date: 8/26/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: IIN-D139-1019 REV.F IPP REV:A 18.09.05 AS PER IIN REV.E DD VERF:JFS IPP REV:B 19.07.23 AS PER IIN REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	8/26/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		

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Container No: S207897
Part: D139 - 1019 - 013
Job No: 199331
Serial No/Batch: S207897
Revision: F
Inspector:
Exp Date:
Instructions: TC STC SH16 - 30 Issue for F402TC SR036071

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120 QC 4	1 pcs	8/26/19	0.00 0.00	Packaging 1 - 27	
				Packaging 1 - 28	
				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
130 Packaging 3-1 - Stock - B4B 1 pcs		8/26/19	0.00 0.00	QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	

DAS
75
9-89

Map B

8/24/2019

Map B

8/24/2019

Packaging 3 - 36 - B4B			
- 1 - B4B	1 pcs	8/26/19	0.00 0.00
DC - 1 - B4B			
DC - 2 - B4B			AUG 26 2019
QC 21 - FG	1 pcs	8/26/19	0.00 0.00
QC 21 - FG - 21			
QC 21 - FG - 70			AUG 26 2019
QC 21 - SA - 53			
Broussard			

Part Op 110 - Packaging1-1 (Pick Kit)
Descriptions: 120 - (QC4- 100% inspect kits for completeness)
130 - Identify and pack for shipping as per PPP IIN-D139-1019-013 Location:
135 - (Document Control) Photocopy bluefile & type labels per PPP IIN-D139-1019-013 CHG002
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R14	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	FM127391
D5621-043	Skylight Window Assembly, LH Tinted	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S205832
D5650-041	Bushing Assembly	30 pcs (30 ea)	110-Packaging 1 - Pick Kit	X205199953 S20758
D5654-1-105	Seal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180509
D5674-1	Drill Bit	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S20583
NAS1149D0332J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5178378
PR1425B1/2	Sealant	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5201018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R14	24	436	0
	D5621-043	1	3	0
	D5650-041	30	87	0
	D5654-1-105	1	23	0
	D5674-1	1	6	0
	NAS1149D0332J	24	2,218	0
	PR1425B1/2	2	13	0

Part Specifications

Specifications could not be found.

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4.0 WEIGHT AND BALANCE

The following is the weight of the D139-1019-011/-012/-013/-014 Skylight Window Replacement Kit. It is the responsibility of the installer to account for the weight and balance of all removed parts.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D139-1019-011 Skylight Window Replacement Kit, LH	7.25 lb 3.26 kg	-24.2 in -0.62 m	-175.5 in lb -2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-012 Skylight Window Replacement Kit, RH	7.25 lb 3.26 kg	+24.2 in +0.62 m	175.5 in lb 2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-013 Skylight Window Replacement Kit, LH	7.25 lb 3.26 kg	-24.2 in -0.62 m	-175.5 in lb -2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-014 Skylight Window Replacement Kit, RH	7.25 lb 3.26 kg	+24.2 in +0.62 m	175.5 in lb 2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Part Number	Description
X				D139-1019-011	SKYLIGHT WINDOW REPLACEMENT KIT, LH (CLEAR)
	X			D139-1019-012	SKYLIGHT WINDOW REPLACEMENT KIT, RH (CLEAR)
		X		D139-1019-013	SKYLIGHT WINDOW REPLACEMENT KIT, LH (BRONZE TINT)
			X	D139-1019-014	SKYLIGHT WINDOW REPLACEMENT KIT, RH (BRONZE TINT)
1	1	1	1	D5654-1-105	WINDOW SEAL
1				D5621-041	SKYLIGHT WINDOW, LH (CLEAR)
	1			D5621-042	SKYLIGHT WINDOW, RH (CLEAR)
		1		D5621-043	SKYLIGHT WINDOW, LH (BRONZE TINT)
			1	D5621-044	SKYLIGHT WINDOW, RH (BRONZE TINT)
30*	30*	30*	30*	D5650-041	BUSHING
1	1	1	1	D5674-1	DRILL BIT
24*	24*	24*	24*	AN525-10R14	SCREW
24*	24*	24*	24*	NAS1149D0332J	WASHER
2	2	2	2	PR-1425	SEALANT (6 OUNCE SEMKIT, NOZZLES NOT INCLUDED)

* Extra hardware is provided.